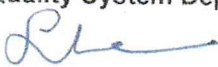


	<b>Qualification Test Record (QTR)</b> <b>NORSOK M-650</b>	QTR. No.: 04
		Rev. No.: 2

<b>Manufacturer name/address/ Web page:</b>	SAFAS s.p.a. via Verona 23, 36077 Altavilla Vicentina (VI) Italy www.safas.it	
<b>Reference standard</b>	NORSOK M-650, Edition 4 + NORSOK M-630, Edition 6	
<b>Material designation and MDS No.:</b>	ASTM A 995 Gr. 4A MDS D46 Rev. 5	
<b>Manufacturing Summary doc. No.:</b>	PTF 233	Rev. No.: 2
<b>Products and manufacturing process(es):</b>	Sand casting	
<b>Mandatory conditions and sub-contractors:</b>	Heat treatments shall be carried out in SAFAS s.p.a. with FR6 furnace. Radiographic test shall be carried out in SAFAS s.p.a. All the test shall be carried out in RTM Breda. Pickling shall be carried out in Bama Srl.	
<b>Other information:</b>	Weld of major defects shall always be followed by PWHT according to the heat treatment procedure TT04 rev. 7. Verification of the heat treatment procedure has been performed on 30-31/10/2013. QTR in compliance with ISO 17782	
<b>Qualification expires:</b>	March 2024	


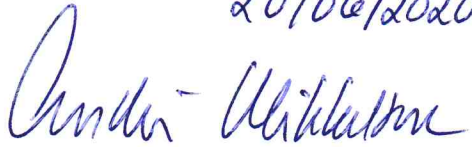
**Tested and qualified thickness and weight**

Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Castings, sand method		250	250	1500	All

**Qualification/acceptance signatures**

<b>Manufacturer:</b> SAFAS s.p.a.	<b>Prepared by/Date:</b> 17/06/2020 Laura Pazienza Quality System Dept. 	<b>Checked by/Date:</b> 17/06/2020  Quality System Manager Ing. FRANCESCO FERRARESE SAFAS S.p.a. - Altavilla Vic 
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The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.  
*This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.*

<b>Qualified/Accepted by (company name /address):</b>  <b>AkerSolutions</b> Fornebu, Norway NO 929 877 950 VAT	<b>Signature/Date:</b> 20/06/2020 
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