


	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: 06
					Rev. No.: 2
Manufacturer name/address/ Web page:	SAFAS s.p.a. via Verona 23, 36077 Altavilla Vicentina (VI) Italy www.safas.it				
Reference standard	NORSOK M-650, Edition 4 + NORSOK M-630, Edition 6				
Material designation and MDS No.:	ASTM A 995 Gr. 6A MDS D56 Rev. 5				
Manufacturing Summary doc. No.:	PTF 231			Rev. No.: 3	
Products and manufacturing process(es):	Sand casting				
Mandatory conditions and sub-contractors:	Heat treatments shall be carried out in SAFAS s.p.a. with FR6 furnace. Radiographic test shall be carried out in SAFAS s.p.a. All the test shall be carried out in RTM Breda. Pickling shall be carried out in Bama Srl.				
Other information:	Weld of major defects shall always be followed by PWHT according to the heat treatment procedure TT06 rev. 5. Verification of the heat treatment procedure has been performed on 30-31/10/2013. QTR in compliance with ISO 17782				
Qualification expires:	March 2024				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Castings, sand method		200	200	1500	All
Qualification/acceptance signatures					
Manufacturer: SAFAS s.p.a.	Prepared by/Date: Laura Paziienza Quality System Dept. 	17/06/2020	Checked by/Date:  Quality System Manager Ing. FRANCESCO FERRARESE SAFAS S.p.a. - Altavilla Vic.		17/06/2020
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name /address):  AkerSolutions Fomebu, Norway NO 929 877 950 VAT			Signature/Date: 20/06/2020 		