

	<b>Qualification Test Record (QTR)</b> <b>NORSOK M-650</b>		QTR. No.: 05		
			Rev. No.: 3		
<b>Manufacturer name/address/ Web page:</b>	SAFAS s.p.a. via Verona 23, 36077 Altavilla Vicentina (VI) Italy www.safas.it				
<b>Reference standard</b>	NORSOK M-650, Edition 4 + NORSOK M-630, Edition 6 / Compliance with ISO 17782				
<b>Material designation and MDS No.:</b>	ASTM A 995 Gr. 5A MDS D56 Rev. 6				
<b>Manufacturing Summary doc. No.:</b>	PTF 232			Rev. No.: 4	
<b>Products and manufacturing process(es):</b>	Sand casting				
<b>Mandatory conditions and sub-contractors:</b>	Heat treatments shall be carried out in SAFAS s.p.a. with Fr6 or Fr35 furnace. Radiographic test shall be carried out in SAFAS s.p.a. All the tests shall be carried out in RTM Breda or S. Marco Labs. Pickling shall be carried out in Bama Srl.				
<b>Other information:</b>	Weld of major defects shall always be followed by PWHT according to the heat treatment procedure TT05 rev. 7. Verification of the heat treatment procedure has been performed on 03-04/03/2023.				
<b>Qualification expires:</b>	March 2029				
<b>Tested and qualified thickness and weight</b>					
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>
Castings, sand method	10376-2014	250	250	1500	All
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b> SAFAS s.p.a.	<b>Prepared by/Date:</b> 27/01/2025 Manuele Bizzotto Quality System Dept 		<b>Checked by/Date</b> 27/01/2025  Quality System Manager Ing. FRANCESCO FERRARESE SAFAS S.p.a. - Altavilla Vic.		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i>					
<b>Qualified/Accepted by (company name /address):</b>  <b>Aker Solutions</b> Fomebu, Norway NO 929 877 950 VAT			<b>Signature/Date:</b> 28/01/2025  André Mikkelsen		