

	Qualification Test Record (QTR) NORSOK M-650		QTR. No.: 06		
			Rev. No.: 3		
Manufacturer name/address/ Web page:	SAFAS s.p.a. via Verona 23, 36077 Altavilla Vicentina (VI) Italy www.safas.it				
Reference standard	NORSOK M-650, Edition 4 + NORSOK M-630, Edition 6 / Compliance with ISO 17782				
Material designation and MDS No.:	ASTM A 995 Gr. 6A MDS D56 Rev. 6				
Manufacturing Summary doc. No.:	PTF 231			Rev. No.: 4	
Products and manufacturing process(es):	Sand casting				
Mandatory conditions and sub-contractors:	Heat treatments shall be carried out in SAFAS s.p.a. with Fr6 or Fr35 furnace. Radiographic test shall be carried out in SAFAS s.p.a. All the tests shall be carried out in RTM Breda or S. Marco Labs. Pickling shall be carried out in Bama Srl.				
Other information:	Weld of major defects shall always be followed by PWHT according to the heat treatment procedure TT06 rev. 7. Verification of the heat treatment procedure has been performed on 03-04/03/2023.				
Qualification expires:	March 2029				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Castings, sand method	10577-2014	200	200	1500	All
Qualification/acceptance signatures					
Manufacturer: SAFAS s.p.a.	Prepared by/Date: 27/01/2025 Manuele Bizzotto Quality System Dept. 		Checked by/Date: 27/01/2025  Quality System Manager Ing. FRANCESCO FERRARESE SAFAS S.p.a. - Altavilla Vic.		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name /address):  Aker Solutions Fornebu, Norway NO 929 877 950 VAT			Signature/Date: 28/01/2025  André Mikkelsen		